



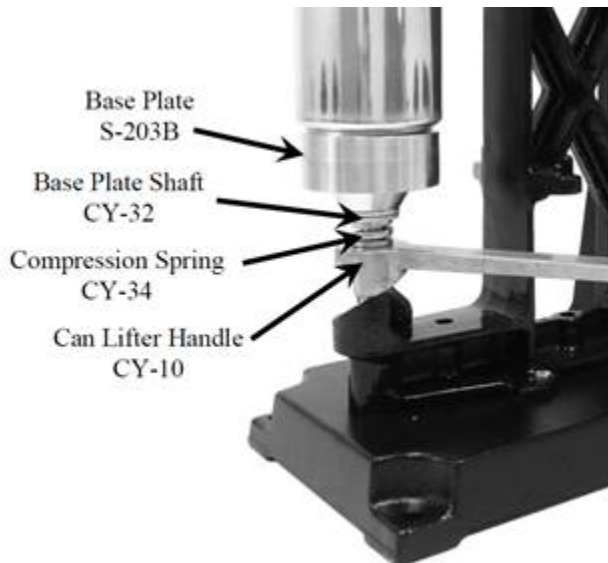
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Clutch Drive Seam Leaks

- Check and see if the customer has been cleaning their Base Plate Assembly and oiling it regularly.
- If not, the compression spring may not be working properly which also can affect their seaming.
- The problem could be either the spring isn't working properly, or further adjustments for the seaming is needed.

To Clean it:

- Pull the assembly out of the Frame
- Remove the Base Plate
- Pull the Base Plate Shaft of the handle
- Completely clean everything and the lubricate it and reassemble



- Also please check the roller pins they ride on. If there is any wear on them, that would knock the spec out as well.
- There will be a shoulder or a line wore into the pin. The CY9F/S can also be worn.
- Once the rollers are removed take a look at the inside jaws of the bracket and make sure there are no wear marks on those as well.
- Lubrication is the most important maintenance to the machine.
- Please make sure you clean the roller and pin with hot soapy water.
- Take a toothbrush to clean the roller bracket to be sure all the stickiness is removed from there as well. Install them back in and lubricate.